



# Custom Rolled Channel Estate Gates

Aluminum is strong and light. When powder coated, it becomes the perfect maintenance free material to use in gate construction

## **CUSTOM SIZED TO FIT ANY OPENING**

On site manufacturing allows us to custom build to any opening.

## **WELDED CONSTRUCTION**

Onsite construction by a certified welder overseen by the Ultra staff ensures a quality gate every time.

## **POWDER COATED FINISH**

On site powder coating in Ultra's state-of-the-art facility in five standard colors ensures a beautiful maintenance free finish.

## **MAINTENANCE FREE HINGE SYSTEM**

Ultrahinge™ - Revolutionary new design using all aluminum extrusion, mylar hinge blocks and j-bolts. May be welded or bolted on any type of gate frame and used for both post and column mount applications.

## **ACCESSORIES**

All finials and circles are made from aluminum and powder coated.

## **CUSTOM DESIGNS AVAILABLE**

Many unique designs can be achieved. Send us a drawing.

## **LIFETIME WARRANTY**

All gates are backed by Ultra Aluminum's Limited Warranty.

## **COMPONENT DETAILS**

- RAILS:**
- 1" x 1 1/8" for residential grade gates with 5/8" sq. pickets
  - 1 1/4" x 1 3/8" for commercial grade gates with 3/4" sq. pickets
  - 1 5/8" x 1 5/8" for industrial grade gates with 1" sq. pickets
  - 1" x 2" for heavy duty industrial grade with 1" sq. pickets

- POSTS:**
- 2" .125
  - 2 1/2" .100
  - 3" .125

- PICKETS:**
- 5/8" Square
  - 3/4" Square
  - 1" Square



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