Concrete Post Mount Installation Instructions

**STEP 1** - Lay out the location of the post.

**STEP 2** - Using the leveling plate as a template, mark the locations of the 4 mounting holes to be drilled.

- Drill 4 holes into the concrete using a 1/4" diameter masonry drill bit. The hole must be drilled to a minimum depth of 3-1/2".
- Clean out the holes of all dust and debris.

**STEP 3** - Install the 4 leveling bolts into the post mount member.

- Place the leveling plate on the concrete surface and align over the (4) drilled holes.
- Place the post mount member on top of the leveling plate and align the (4) holes.
- Adjust the leveling screws to ensure the post mount member is level.

**STEP 4** - Install the 4 concrete bolts with washers as shown by applying downward pressure while turning in a clockwise direction.

- Continue to tighten the bolts until the heads are firmly seated. (Do not over tighten.)

**STEP 5** - Install the two guide blocks onto the post mount member. They should be positioned so that the screws from the railing brackets will screw into the guide blocks.

- Once the proper heights are established, drill a 1/8" dia. hole through both the guide block and the post mount member. Install the supplied guide block screws to hold the guide blocks in place.

**STEP 6** - Install the post profile and rail brackets according to manufacturer specifications.

**IMPORTANT:**
Installer must consult local code officials for compliance to building code requirements.

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